



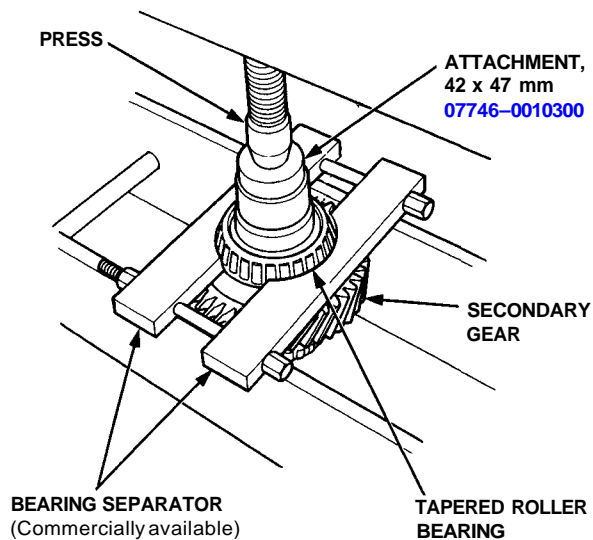
Tapered Roller Bearing

Replacement

NOTE:

- The tapered roller bearing and bearing outer race should be replaced as a set.
- Inspect and adjust the tapered roller bearing preload whenever the tapered roller bearing is replaced.

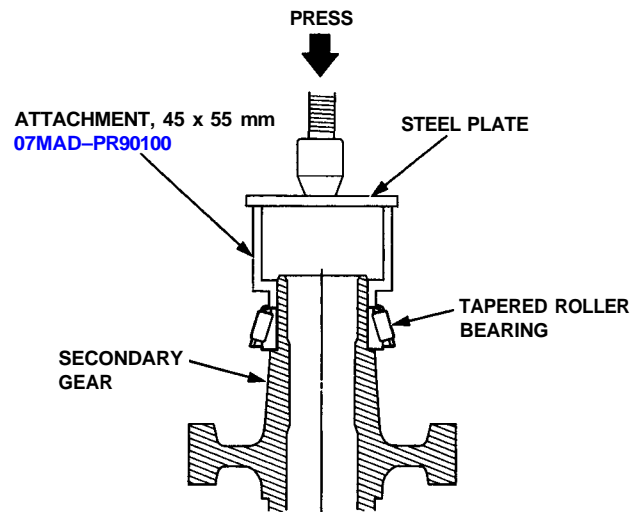
1. Remove the tapered roller bearings using a press and a bearing separator (Commercially available) as shown.



2. Install the tapered roller bearings using a press and the special tool as shown.

NOTE: Press the tapered roller bearings squarely until they bottom against the secondary gear.

Transmission Housing Side:



Clutch Housing Side:

